TCube edge

Low Cost, High performance thermoelectric chiller optimized for lasers, optics and life sciences

Key Features

- Optimized for cost vs. performance
- Precise ± 0.05°C temperature control
- Reliable, compact, quiet and energy efficient

Product Manual

Solid State COOLING SYSTEMS
Temperature Control...Precisely.

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Solid State COOLING SYSTEMS
*Temperature Control...***Precisely.**

CE Declaration of Conformity

RoHS Compliant

We: Solid State Cooling Systems
167 Myers Corners Road
Wappingers Falls, NY 12590 USA

declare under our sole responsibility that the

TCube edge (All Models)

meets the provisions of the directives:

Electromagnetic Compatibility (EMC) Directive 2014/30/EU
Low-Voltage (Safety) Directive 2014/35/EU
RoHS Directive 2015/863/EU

Emissions:
EN 61326-1: 2013 per EN 55011:2009 + A1: 2010 Group 1 Class A

Immunity:
EN 61326-1: 2013 Electrical Equipment for Measurement, Control, and Laboratory Use - EMC
EN 61000-3-2 Harmonics Emissions Class A
EN 61000-3-3 Voltage Fluctuations and Flicker
EN 61000-4-2 Electro-Static Discharge
EN 61000-4-3 Radiated Radio Frequency (RF) Immunity
EN 61000-4-4 Electrical Fast Transient/Burst Immunity
EN 61000-4-5 Surge Immunity
EN 61000-4-6 Conducted RF Disturbance Immunity
EN 61000-4-11 Voltage Dips, Interruptions and Short Variations
EN 61000-6-2 Electromagnetic Compatibility Part 6-2: Immunity for Industrial Environments

Safety:
EN 61010-1: 2010/AMD1:2019 Low Voltage Directive Safety requirements for electrical Equipment for measurement, control, and laboratory use.

Lloyd F Wright Chief Technology Officer	
Date	June 18, 2019

FCC/ICES/ACMA/UL Declaration of Conformity

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Emissions:
CFR Title 47 FCC Part 15 Subpart B, Class A
ICES-003, Issue 6, Class A
ACMA AS/NZS CISPR 11:2009 + A1:2010 Group 1 Class A

Safety:
UL 61010-1:2012/A1:2018-11 Electrical Equipment for Measurement, Control, and
CAN/CSA C22.2 No. 61010-1:2012/A1:2018 Laboratory Use; Part 1: General Requirements)

Lloyd F Wright Chief Technology Officer	
Date	June 18, 2020

SAFETY PRECAUTIONS AND SYMBOLS

Read the SDS for the coolant used and follow **all** safety precautions listed in the SDS prior to removing coolant tubes or opening the fill cap as this could result in contact with the coolant inside.

Caution! Risk of electric shock. Disconnect the power cord prior to servicing. This includes changing a fuse or opening the cover for any reason.

CAUTION

- Never disassemble the chiller as irreparable damage may occur.
- Never store the chiller over 60 °C.
- Never operate the chiller in ambient temperatures of 40 ºC or greater.
- Never operate the chiller within 5 ºC of the coolant's freezing point.
- Always use only proper coolants as specified in manual. Solid State Cooling Systems recommends Koolance LIQ-702CL-B (27% propylene glycol and water)
- Never ship the chiller with coolant inside the liquid cold plate as freezing temperatures may be encountered which would damage the unit. Always pump all coolant out of the chiller prior to shipping.

Symbols Used in this Manual

The red CAUTION equilateral triangle symbol appears throughout the manual. Please follow the important instructions accompanying this symbol to avoid significant damage to the chiller.

The red WARNING equilateral triangle symbol appears throughout the manual accompanying certain maintenance and repair activities. Please follow the important instructions accompanying this symbol to avoid situations that could cause injury to the operator or other personnel.

PRODUCT MANUAL

TCUBE EDGE
THERMOELECTRIC CHILLER

SECTION 1
INTRODUCTION

Our new TCube edge product family of thermoelectric recirculating chillers has been optimized for cost-performance with features that have been specifically optimized for the laser, optics and life sciences markets. Building on more than twenty years of leadership in thermoelectric technology, these systems offer precise temperature control (±0.05°C repeatability) in a compact size. The TCube product family offers seven different models with cooling capacities ranging from 230 Watts up to 460 Watts. Our products are known for their long-life reliability, quiet operation and environmental friendliness. The internal thermoelectric modules have lifetimes greater than 200,000 hours. Using universal power, our chillers are very energy efficient, only drawing power when required. To ensure complete compatibility with whatever system you are controlled, models are available with either aluminum or stainless steel wetted materials.

SECTION 2
SPECIFICATIONS

Operating (Set Point) Range: 0°C to 65°C (-5°C to 65°C with low temp option)

Ambient Temperature: 10°C to 40°C (non-condensing)

Stability / Repeatability: ±0.05 °C with constant load (even near ambient)

Cooling Capacity @ 20°C in 20°C ambient air (see figure 1)

Model:	2A	2S	3A	3S	4A	4S	5A
Capacity:	230W	240W	255W	290W	330W	400W	460W

Heating Capacity: ~2x Cooling Capacity @ 20°C in a 20°C ambient

Noise (at 1 meter): < 50 dBA (with 50% load), < 63 dBA (with full load)

Coolant Type: 27% Propylene Glycol/Water recommended for preventing bacterial growth and minimizing noise and extending pump life. (Note: propylene glycol is non-toxic). SSCS Recommends Koolance LIQ-702CL-B coolant. Ethylene Glycol and Water mixtures are also acceptable.

Process Fluid Fittings: 1/4" female valved CPC

Pump Type: Centrifugal

Pump Flow Rate: ~2 lpm @ 14 psig (Adjustable for lower pressure applications)

Tank Volume: 1 liter with level sensor

Wetted Materials: Models 2A, 3A, 4A and 5A: Aluminum and polymers
Models 2S, 3S and 4S: Stainless Steel and polymers

Dimensions (L x W x H): 13” x 11” x 11” (33cm x 28cm x 28cm)

Weight: 25 lbs (11.3 kg)

Power Input: Universal: 100-240 VAC, 50/60 Hz

Maximum Input Current: Model 2A: 3.5 amps @ 100 VAC, 1.5 amps @ 240 VAC
Model 2S and 3A: 5.5 amps @ 100 VAC, 2.3 amps @ 240 VAC
Model 3S and 4A: 6.5 amps @ 100 VAC, 2.5 amps @ 240 VAC
Model 4S and 5A: 8.5 amps @ 100 VAC, 3.5 amps @ 240 VAC

Controls: Digital PID controller for heating and cooling

Communications: Keypad or RS232 interface

Alarms Temperature, tank level, system or component failure (display and RS232)

Standards TUV listed to UL, CAN/CSA and EN 61010-1,
CE 61010-1, RoHS compliant

Warranty 2 years

Notes:
1 – Cooling and heating capacity will vary with configuration

Figure 1: TCube edge Cooling Curves in a 20°C Ambient

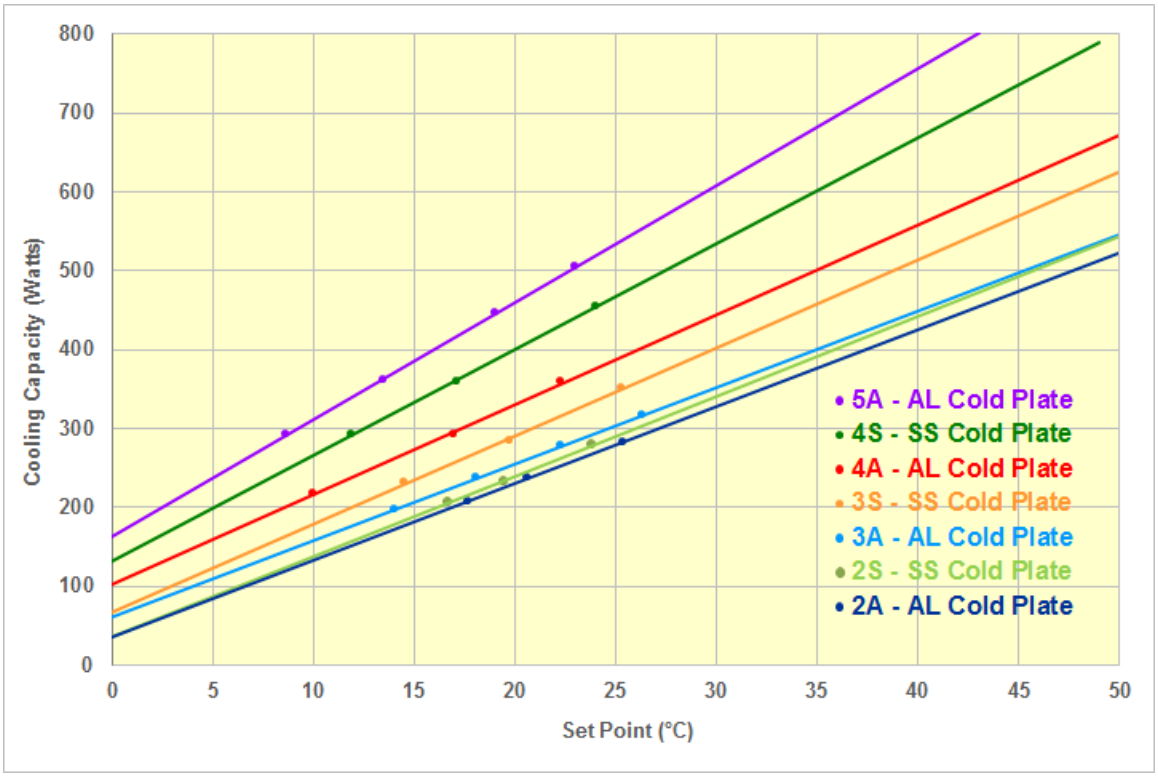
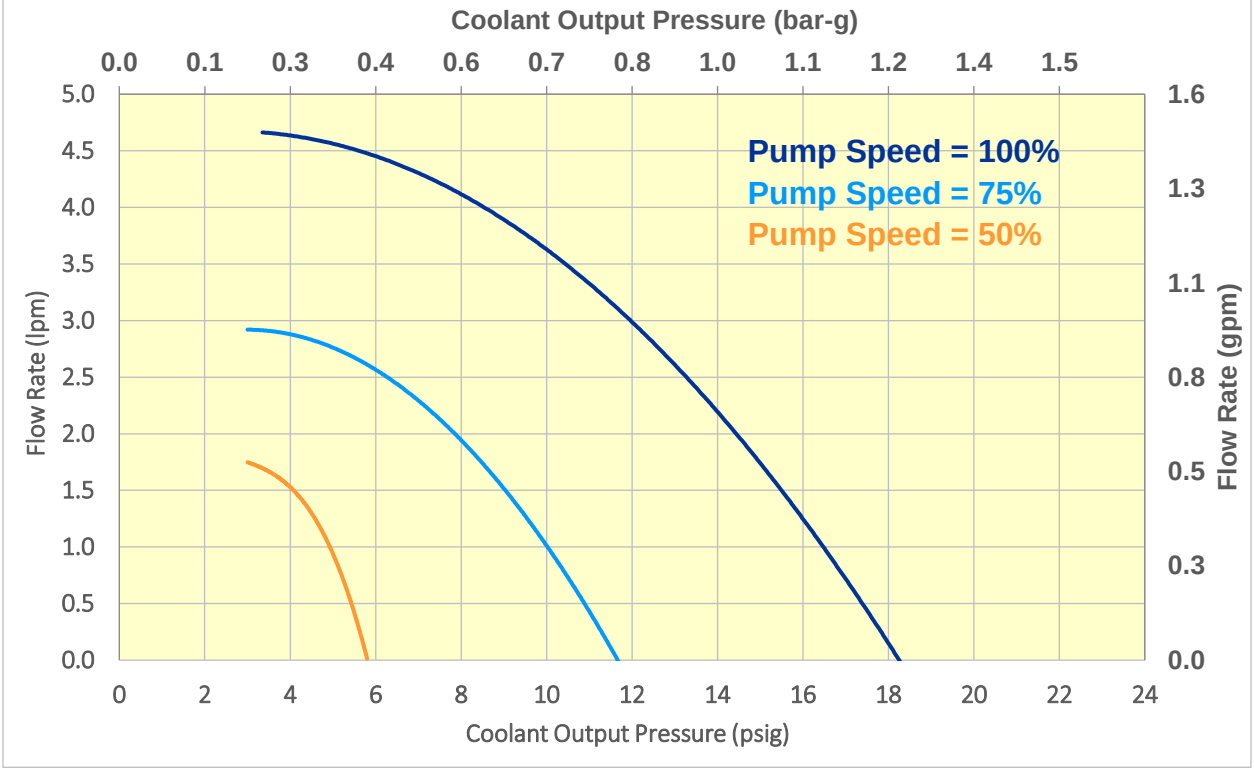


Figure 2: TCube edge Pump Curves



Notes:

1) Pump speeds shown above are user adjustable via the parameter input menu.
2) The minimum recommended pump flow rate is 900 ml/min (0.9 lpm, 0.25 gpm) – approximately 17 psig at full pump speed. Below this flow rate temperature control may become unstable.

CONFIGURATION OPTIONS

This page shows the TCube edge models with available options:

Model Number	Config	Power Cord	Non-standard config settings	Other Options
10 - 14072 -	CC -	X -	YY -	ZZ

XX	Model Description
2A	Cooling Capacity: ~230 Watts Cold Plate: Aluminum
2S	Cooling Capacity: ~240 Watts Cold Plate: Stainless Steel
3A	Cooling Capacity: ~255 Watts Cold Plate: Aluminum
3S	Cooling Capacity: ~290 Watts Cold Plate: Stainless Steel
4A	Cooling Capacity: ~330 Watts Cold Plate: Aluminum
4S	Cooling Capacity: ~400 Watts Cold Plate: Stainless Steel
5A	Cooling Capacity: ~460 Watts Cold Plate: Aluminum

ZZ	Option Description
LT	Configured for Low Temperature (Min allowable set point = -5°C) **(Models 4A, 4S and 5A ONLY)**
AF	Inlet Air Filter Installed
EN	Ethernet Communications **(See table below)**
###	CES - Custom Engineering Special **(Models 4A, 4S and 5A ONLY)**

X = Power Cord Options:		Part No.
0	No power cord	N/A
1	USA/Canada	22-22333-1
2	Europe	22-22333-2
3	Japan	22-22333-3
4	United Kingdom	22-22333-4
5	Israel	22-22800-1
6	Australia	22-23213-1
7	Korea	22-23526-1
8	China (3 prong)	22-23661-1
9	NEMA 6-15 208V US straight	16-23918-1
10	NEMA L6-15 208V US twist	16-23918-2
11	Brazil	22-25122-1
12	India / South Africa 6A (Type D)	22-26025-1
13	India / South Africa 15A (Type M)	22-26025-2

Ethernet (EN) Option Configuration:		
Parameter	**Default Settings**	**Customer Settings**
IP Address:	192.168.2.125	See Section 8 for reconfiguring Ethernet Paramters
Subnet Mask:	255.255.255.0	
Gateway:	192.168.2.1	
IP Configuration (Static or DHCP):	Static	
Port Number:	10001	
Initial Password:	admin	

Fx = Fan Speed Settings:		
Code	**Min**	**Max**
blank (default)	40%	90%
F1	40%	80%
F2	40%	70%
F3	40%	60%
F4	40%	50%
F5	40%	40%
F6	90%	90%

Px = Pump Speed Settings:	
Code	**Setting**
blank (default)	100%
P1	90%
P2	80%
P3	75%
P4	70%
P5	60%
P6	50%

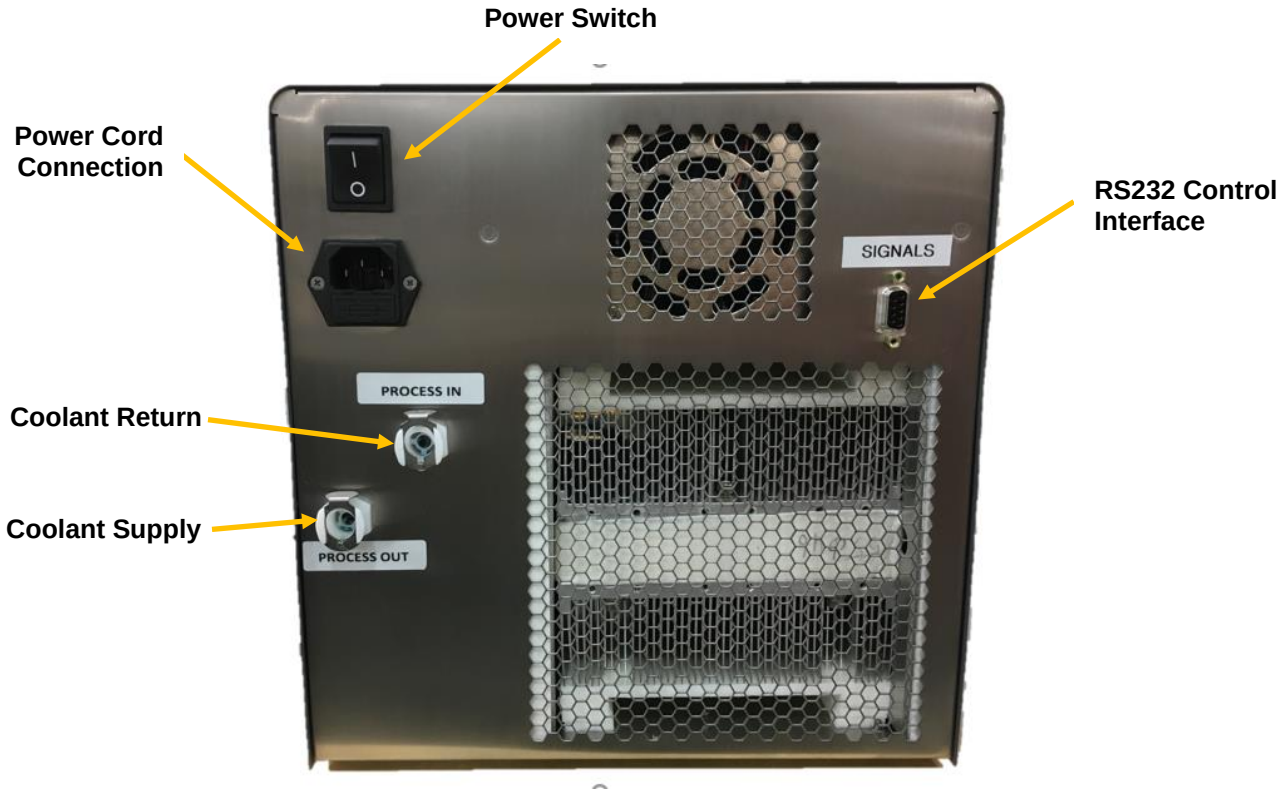
Ax = Alarm Settings:			
Code	**Status during Tank Low**	**Pump status during standby**	**Audio Alarm**
blank (default)	run	on	off
A1	standby	on	off
A2	run	off	off
A3	standby	off	off
A4	run	on	enabled
A5	standby	on	enabled
A6	run	off	enabled
A7	standby	off	enabled

Rx = RS232 Baud Rate (Preset):	
Code	**Setting**
blank (default)	57,600
R9	9600

SECTION 3
HOOK UP

Figure 3A: Front View

Figure 3B: Rear View



3.1 MECHANICAL INSTALLATION

Air Considerations:
The air inlet and outlet are located on the front and back sides respectively. Restricting airflow into or out of the unit will impair performance. At least 6 inches of clearance is required in front and in back to ensure adequate airflow.

3.2 ELECTRICAL CONNECTIONS (SEE FIGURE 3B)

WARNING

Electrical Shock Hazard: Never Plug in a Line Cord with Wet Hands

Power: The TCube edge's AC power inlet is an IEC320-C14 socket. Plug the line cord provided into this socket and then into the appropriate 100 - 240 VAC 50/60 Hz wall outlet.

A wide variety of power cords are available to support universal power operation:

Country / Region	Part Number
USA/Canada	22-22333-1
Europe	22-22333-2
Japan	22-22333-3
UK	22-22333-4
Israel	22-22800-1
Australia	22-23213-1
Korean	22-23526-1
China (3 prong)	22-23661-1
Brazil	22-25122-1
India/South Africa 6A (Type D)	22-26025-1
India/South Africa 15A (Type M)	22-26025-2
NEMA 6-15 208 US Straight	16-23918-1
NEMA L6-15 208 US Twist	16-23918-2

To ensure safe operation of the unit, it is important to ensure that the outlet is properly grounded.

Fuse: 10 amp (5mm x 20mm) GDB quick acting glass, meets IEC 127-2
Replacement Fuse: SSCS#20-22332-10, Allied Electronics #740-9575

Remote Communication: Remote control of the unit may be achieved by connecting to the RS-232 port on the rear panel. For more information, refer to section 7.1.

3.3 PLUMBING CONNECTIONS (SEE FIGURE 3B)

The process fluid outlet (coolant supply) and inlet (coolant return) connections are 1/4" Colder Products PLCD series valved quick disconnect fittings.

3.4 COOLANT FILL

WARNING

Read the Coolant SDS Prior to filling the chiller

Procedure:

1) Un-screw tank cap.
3) Carefully pour in coolant until the level reaches "Max".
4) Turn on the chiller, adding coolant as required maintaining the tank level just below maximum.
5) Re-tighten cap.

CAUTION

Use only recommended coolants

SSCS recommends using Koolance, a pre-mixed 27% propylene glycol/water based coolant containing an algaecide and corrosion inhibitors. Though it comes in several colors, SSCS recommends the colorless or blue versions in 700 ml bottles, part number: LIQ-702CL-B (clear) or LIQ-702B-B (blue), as the dyes in the other colored versions can form small particulates when not well mixed.

Contact Koolance for details:
Koolance USA
2840 West Valley Highway North
Auburn, WA 98001
(253) 893-7551

SECTION 4 START UP

WARNING

Electrical Shock Hazard: Never Plug in a Line Cord with Wet Hands

Start-up the TCube edge using the following steps:

1) Connect coolant tubing to fluid connections located on the rear panel, labeled Process Out (supply) and Process In (return).
2) Connect RS-232 or Ethernet signal cable if used (optional).
3) Remove the reservoir cap on top and fill the reservoir to just below the bottom of its neck with coolant. Replace cap.
4) Plug line cord into 100 - 240 VAC, 50/60 Hz.
5) Turn on switch located on the front. The front display should read the current coolant temperature. If the front display reads "TANK LEVEL LOW", add coolant to the reservoir until the display changes to read the coolant temperature.

Important Notes:

1) The TCube Edge will start controlling automatically upon start-up unless the tank level is low or another alarm is present. If the tank level is low at start-up, upon filling the tank the TCube Edge will automatically start controlling.
2) If the tank level low alarm persists, or if another alarm is displayed, consult section 6.0 of this manual.
3) If pump has difficulty priming, attach a short loop from the process in to process out. This will easily prime the pump. Then reattach the lines.

SECTION 5
OPERATION

The TCube edge is operated via the control panel located on the front panel. The control panel has an 8-character by 2 line LCD display and three input keys: UP, DOWN, ENTER and START/STOP. These keys work as follows:

Key	Action
UP	Pressing the UP key raises the parameter value displayed.
DOWN	Pressing the DOWN key lowers the parameter value displayed
ENTER	Pressing the ENTER key momentarily enters the parameter changed.
ENTER	Pressing and holding the ENTER key for 3 seconds changes the LCD display menu to the Parameter Input Menu.
START/STOP	Pressing the START/STOP key turns on temperature control
START/STOP	Pressing the START/STOP key while the chiller is operating turns off temperature control and puts the chiller in Standby mode. The pump will run unless Pump Off in Standby is selected in the user menu (see Menu Structure in section 5.2).

5.1 SIMPLE OPERATION

CAUTION

Do not externally shut off the flow of coolant for more than a ten second period; pump damage will result if run deadheaded for extended periods of time.

The TCube edge comes with preset operating parameters that will work well for most applications. If temperature control at one temperature is desired, follow the steps below.

1) Turn on chiller and wait for display to read TEMP.
2) Press the UP or DOWN keys to change SETTEMP to the desired set point.
3) Press the ENTER key.

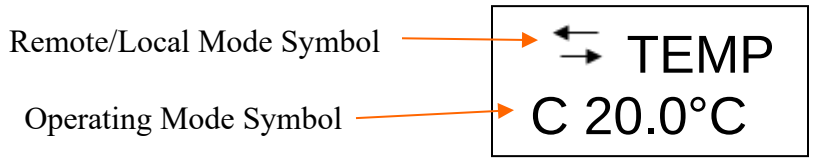
The chiller will now control to the set point temperature. To change the set point temperatures just press the UP or DOWN keys again to change SETTEMP 1 to the new set point, followed by the ENTER key.

5.2 ADVANCED OPERATION

The chiller controller has two menus: the Status Menu and the Parameter Input Menu. The Status Menu shows the chiller operating status and current temperature of fluid leaving the chiller. The Status Menu also allows input of new coolant temperature set-points. The Parameter Input Menu allows input of the Alarm Range, the temperature Offset, and the Back Light on/off command.

STATUS MENU: The status menu displays the chiller operating status and coolant temperature. The chiller operating mode is shown in the display's first character: (See Figure 4)

Figure 4: TCube edge Display – Status menu



Operating Modes:
STANDBY = Standby mode, no temperature control
H = Heating mode with temperature control within alarm range
C = Cooling mode with temperature control within alarm range
> = Cooling mode, coolant temperature is above the alarm range
< = Heating mode, coolant temperature is below the alarm range
⇐⇒ Indicates remote control via RS-232 or ethernet. Blank = Local Mode
This will lock out the keypad.

MENU STRUCTURE:

NOMENCLATURE:
▲UP or Increase Value ▼Down or Decrease Value
↵ Press enter momentarily to scroll between menu items
⟶ Press & hold enter key for 3 seconds to enter or leave Parameter Input Menu

SIMPLE OPERATION		ADVANCED OPERATION
(STATUS MENU)	press and hold enter key	(PARAMETER INPUT MENU)
TEMP: XX.X°C (current temp)	⟶	PASSWORD XXXX [ENTER 0000]
PRESS ▼OR ▲ (change set point)		↵
SETTEMP XX.X°C		ALRM +/- XX°C
↵		↵
TEMP: XX.X°C (current temp)		OFFSET X.X°C
		↵
		TEMPUNIT °C/°F
		↵
		BK LIGHT ON/OFF
		↵
		DECIMAL PLACES 1/2
		↵
		HOST COM 9.6K /57.6K
		↵
		FANSPEED MAX XXX%
		↵
		PUMPSPED XXX%
		↵
		PUMP OFF NEVER/STANDBY
		↵
		BUZZER ENABLED/DISABLED
		↵
		CHANGE PSWD? N
		↵ (return to top of menu)

Note: If the user enters the temperature input or the parameter input menu and does not press a key for 10 seconds the display will revert back to the Status menu.

PARAMETER INPUT MENU: The TCube edge has a parameter menu screen containing several user adjustable parameters. To access this menu, press and hold the ENTER button for 3 seconds and then enter password 0000 using the UP, DOWN and ENTER keys. The following table shows the parameters which can me set in this menu:

ALRM +/-: Alarm width, the acceptable coolant operating temperature range around set-point before an alarm is communicated via USB. For example, if set to 5°C with a 20°C set-point, an alarm will trigger if the coolant temperature rises above 25°C or falls below 15°C. **The factory default is 5.0°C**

OFFSET: This parameter raises or lowers the chiller temperature reading to match a user's external temperature sensor. Enter the difference between the external sensor and the display. For example, if the user has a temperature sensor reading of 22 °C when the chiller display shows 20°C, entering 22°C – 20°C = 2°C will cause the chiller to shift its temperature calibration scale up 2°C to match the external sensor. **The factory default is 0.0°C.**

TEMPUNIT: Sets temperature units in degrees Celsius or Fahrenheit. **The factory default is °C.**

BKLIGHT: Setting this parameter to ON turns on the display back-light; setting this parameter to OFF turns off the display back-light. **The factory default is ON.**

DECIMAL PLACES: Sets the temperature display precision, 1 = 0.1°C or °F, 2 = 0.01°C or °F. **The factory default is 1.**

HOSTCOM: This sets the RS-232 buad rate. Options are 9.6k or 57.6k. **The factory default is 57.6k.**

FANSPEED MAX: Sets maximum fan speed, %. Lower values reduce noise but also reduce maximum cooling capacity. **The factory default is 90%.**

PUMPSPED: Sets pump speed. Lower values reduce flow and dead head pressure. The minimum setting is 50%.. **The factory default is 100%.**

PUMP OFF?: Determines if pump runs when unit is in standby (not cooling) or in an alarm state. Options are: STANBY or NEVER. **The factory default is NEVER.**

BUZZER: Triggers a loud (87dB) high-pitched sound when an alarm occurs when enabled. Options are: ENABLED or DISABLED. **The factory default is DISABLED.**

CHANGEPWD: Sets the password required to enter this menu. **The factory default is 0000.**

5.3 ALARMS

Alarms are displayed on the front screen, and communicated through RS-232 interface.

A list of system failure modes can be found in Section 6. In the event of a system failure, the alarm type will be shown on the front display.

5.4 DRAIN PROCEDURE

WARNING

Read the Coolant SDS
Prior to filling the chiller

1. Connect one end of a ¼' ID drain hose with the Colder Products PLCD22004 coupling into the front drain port (see figure 3A) and place the other end into a container with at least a 2 liter capacity.
2. Remove the tank cap.
3. Tilt the chiller forward slightly (~15°) to drain additional coolant.
4. Remove the coolant return line to drain additional coolant.
5. Tilt the chiller forward slightly (~15°) to drain the remaining coolant.
6. Replace the tank cap.

SECTION 6
SYSTEM ALARMS/TROUBLESHOOTING

WARNING

Do not remove cover or attempt to repair unit, as electrical shock hazards exist inside.

The TCube edge has two warnings and four system alarms that when triggered will show on the display. When an alarm is displayed the system will not attempt to heat or cool the coolant. The user may also choose a menu option to turn off the pump when an alarm occurs.

Warnings:

Tank Level Low: Liquid reservoir level is too low. Unless preconfigured to be a hard alarm, this is a warning and the unit will continue to control temperature under this condition. *Unless filling for the first time, check all outside plumbing lines for leaks. Once all leaks are sealed, remove the cap and add more coolant until the alarm disappears.*

> or < : Temperature of coolant is outside of the temperature alarm range. This usually occurs after a set point change until the unit reaches set point. If it occurs while controlling, this indicates the chiller has insufficient cooling capacity for the application. *Contact SSCS technical support.*

Alarms:

RTD Fault: The temperature sensor has failed. Temperature control will stop. *Turn off the chiller and disconnect the AC power cord. Contact SSCS for an RMA number to return the unit for RTD replacement.*

Fan Fail: The chiller checks fan operation at startup. Fan fail indicates the fan has stopped working. The unit will not start temperature control. *Contact SSCS an RMA number to return the unit for fan replacement.*

Pump Flow Fault: The temperature difference between the heat exchanger cold plate and coolant outlet goes out of range indicating a pump flow problem or blockage in the external plumbing lines. Temperature control will stop. *Turn off the chiller and disconnect the AC power cord. Verify that no kinks, blockages or other constraints exist in external plumbing line. If cause for the low flow is identified, contact SSCS for an RMA number to return the unit for pump replacement.*

Other issues:

Temperature Control Poor: If no other alarms are present, poor temperature control can indicate blocked airflow or that the TE cooling/heating engine is not receiving power or has failed. If the chiller cools but cannot reach the set point, and the displayed temperature is higher than the set point, the heat load may be too great for the chiller, *Contact SSCS for technical support.*

Important:

The tank level low alarm will automatically reset when the tank is filled. The RTD, Fan and Pump failure alarms will not reset until the system power is turned off.

If you select Pump Off in Standby, then the above alarms will turn off the pump as well as heating/cooling.

SECTION 7
RS-232 COMMUNICATIONS

The TCube edge comes with RS-232 serial communications that can receive a remote set point, return the current temperature, and signal an alarm has occurred.

Wiring: Proper wiring depends upon whether the equipment being cooled (the Host) is wired as Data Computer Equipment (DCE) or Data Terminal Equipment (DTE)

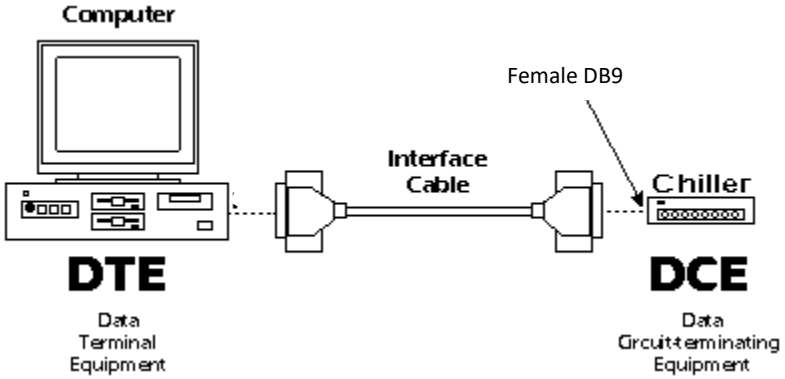


Table 1A: Signal definition and wiring for Host wired as DTE

Computer/Host/Master Male 9-Pin D-sub Pin #	**Chiller / Slave** Female 9-Pin D-sub Pin#
2 (Receive – RXD)	2 (Transmit – TXD)
3 (Transmit – TXD)	3 (Receive – RXD)
5 (Ground)	5 (Ground)

Note: Use a null modem cable if your RS-232 is set up as a DCE.

Communication Specification

Speed:	User selectable 9600 or 57,600 baud. Factory default is 57,600 baud.
Data Flow Control:	None
Data Format:	8-bit serial
Number of Start bits	1
Number of Stop bits:	1
Parity:	None
Master/Slave:	The TCube Edge is always the SLAVE (DTE)
Interrupts Reported:	None, must be polled for status
Transmission Length:	$\leq$ 15 meters
Data Update Frequency:	Once per second
Maximum Polling Frequency:	One command every 200msec
Data Format:	ASCII Insert a carriage return ($0x0D_{hex}$) at the end of each command string. A carriage return ($0x0D_{hex}$) is sent at the end of each response

Table 2 RS-232 Commands

PARAMETER	GET Data Command	Response	PUT Data Command	Response
Show all parameters (see below page for details)	GETSET2	TEMP, SETTEMP, PUMPTEMP, PWM?, FANPWM, TLL, STAT1A, FLTS1A		
Show chiller identification information	IDN	Product Name, Model#, Software Number & Revision, Serial Number		
Put chiller in LOCAL mode			LOCAL	
Chiller: run, stop (Standby)	RUN?	RUNNING or STOPPED	RUN, STOP	
RTD temp	TEMP?	(-)XX.X[1]		
Set-point Temperature	SETTEMP?	(-)XX.X[1]	SETTEMP	(-)XX.X
Temperature Alarm width (+/-)	WIDTH?	XX.X	WIDTH	XX.X
RTD offset	RTDOFFSET?	(-)XX.X[1]	RTDOFFSET	(-)XX.X
Display backlight on/off	-		BLON, BLOFF	
Pump temperature	PUMPTEMP?	(-)XX.X[1]		
Actual TE PWM %	PWM?	(-)XX.X[1]		
Status word 1 (5 ASCII bytes)	STAT1A?	0 - 65535		
Faults word 1 (5 ASCII bytes)	FLTS1A?	0 - 65535		
Reset All Alarms and Restart			RESTART	

Notes: 1) A minus symbol, - , will preceed negative temperature values or PWM% when cooling.
2) The RTDOFFSET sets the OFFSET parameter described in section 5.2 page 14.

GETSET2 parameters: GETSET2 returns the following data w/o identifying prefix names.
Note: All data returned is in ASCII

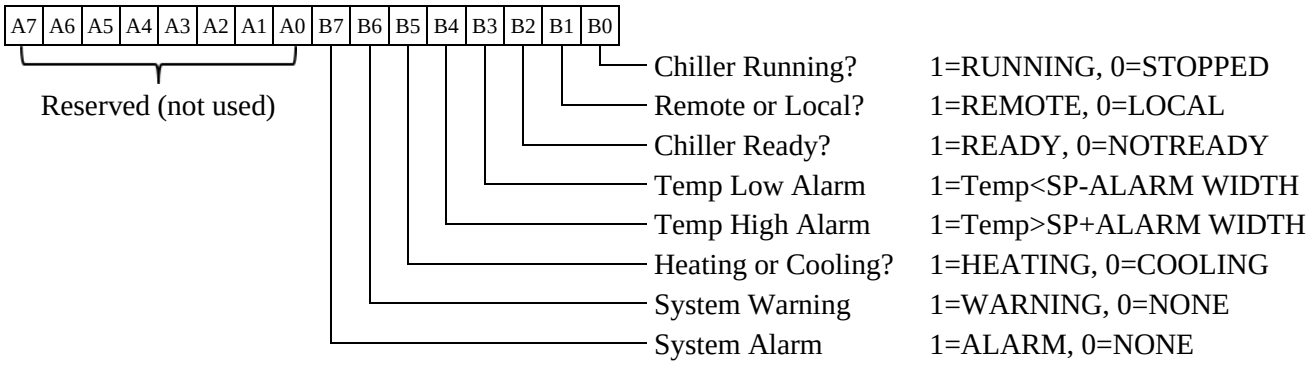
- Cr defined as "carriage return" or $0D_{hex}$
- ETX defined as "end-of-text" or 03_{hex}

Data	Description	Format	Units	Range
TEMP<Cr>	Coolant Temperature	XX.X	°C	-5.0 – 65.0
SETTEMP<Cr>	Set Point Temperature	XX.X	°C	-5.0 – 45.0
PUMPTEMP<Cr>	Pump Temperature	XX.X	°C	0.0 – 50.0
PWM<Cr>	%PWM	XX.X	%	0 – 98.0
FANPWM<Cr>	%PWM	XX.X	%	40-100
TLL<Cr>	Tank Lev Low	XXXX	none	0 - 4096
STAT1A<Cr>	Status bits	XXXXX	none	0 - 65535
FLTS1A<Cr>	Fault bits	XXXXX	none	0 - 65535
<ETX>	ASCII "end of text", 03_{hex}	03	n/a	03

Example: Running, remote mode, ready, coolant temp 22.9°C, set-point 23.0°C, pump temp 17.0°C, 76.3% cooling, Fan Speed 69.2%, tank level low = 119, status: running in remote mode within alarm range, faults: none

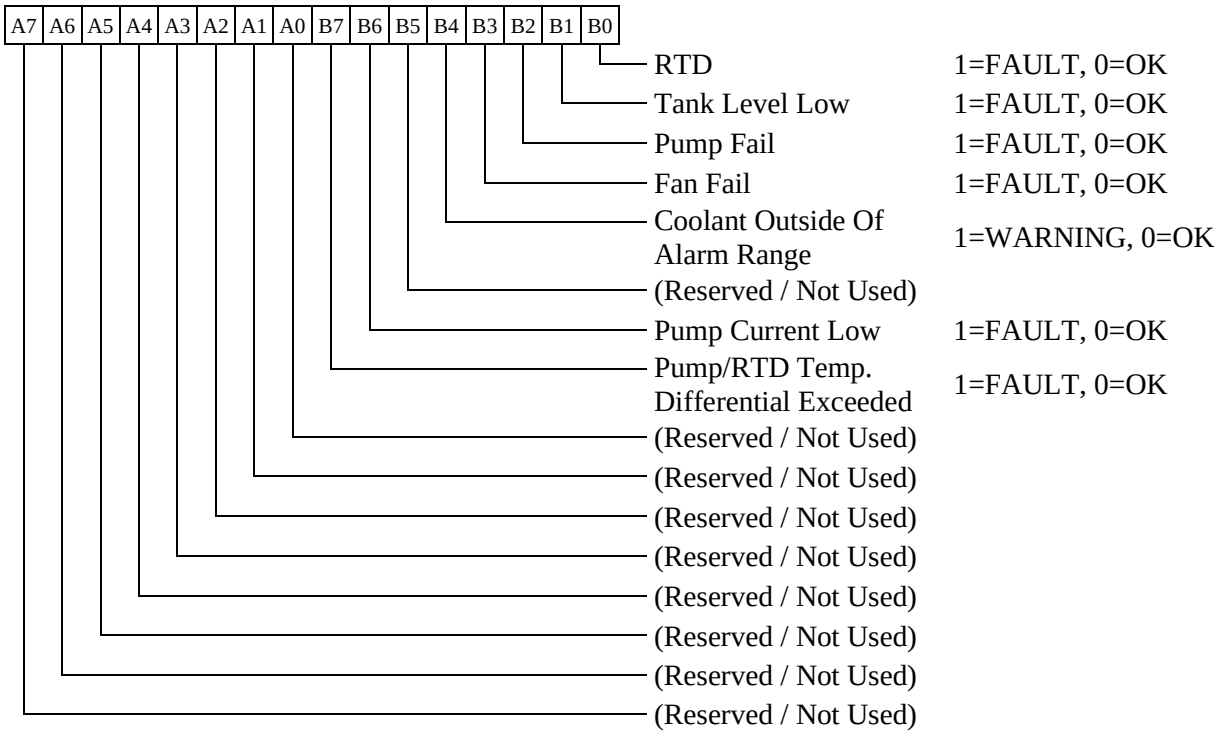
22.9<Cr>23.0<Cr>17.0<Cr>-76.3<Cr>69.2<Cr>119<Cr>7<Cr>0<Cr><ETX>

STAT1A Bit Field Definition: convert decimal number sent into binary, read as follows:



The Warning bit is triggered by tank level low and a temperature outside of the +/- alarm width.
The Alarm bit is triggered by an RTD fault, a pump fault, or a fan fault.
Stopped and Standby are the same.

FLTS1A Bit Field Definition (Fault="1") convert decimal number sent into binary, read as follows:



NOTES:

1. All commands terminate with a carriage return (0x0Dh)
2. All commands are case insensitive
3. Faults are non-recoverable and require fixing AND a power-cycle Or an RS232 ***CLEARALARMS<Cr>*** text message sent to the Chiller to return to normal operation.

SECTION 8
ETHERNET OPTION

The TCube Edge may be configured to communicate via Ethernet using the same commands as RS-232. When this option is selected, the communications port changes from a 9-pin dsub to a standard CAT-5 ethernet jack. The default Ethernet settings are listed below:

IP Address:	192.168.2.125
Subnet Mask	255.255.255.0
Gateway:	192.168.2.1
IP Confif	Static
User Name	admin
Password	admin
Port Number	10001

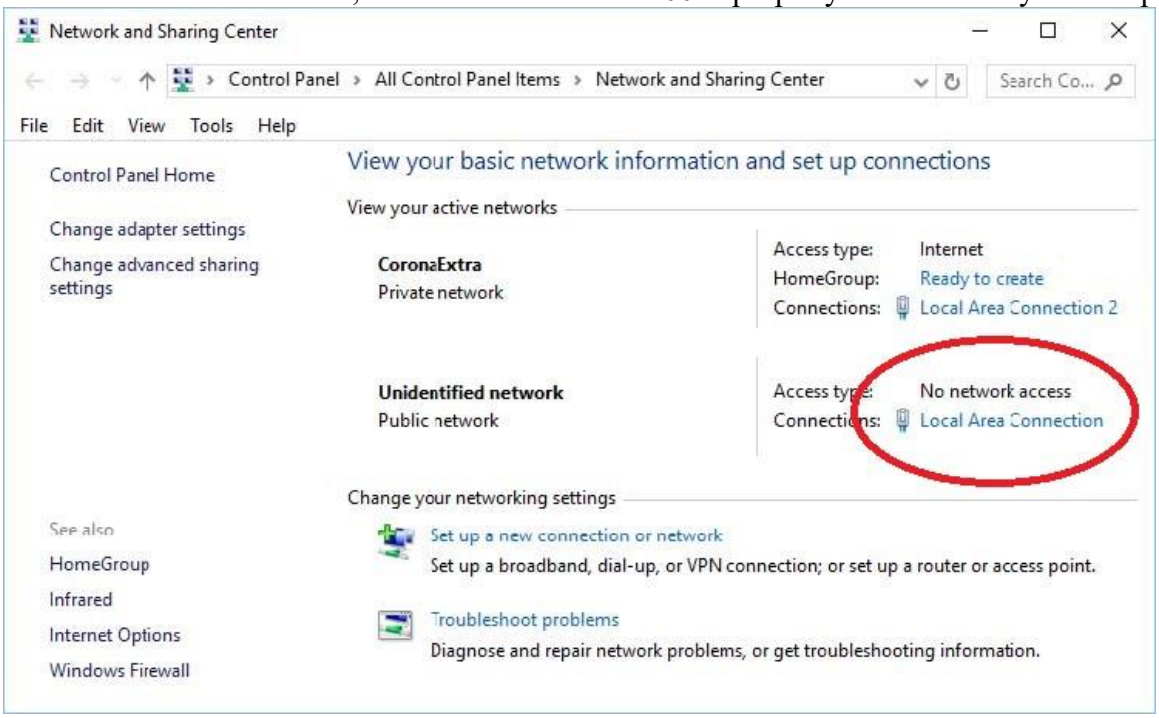
Use the following procedure to re-configure the Ethernet settings to match your system requirements:

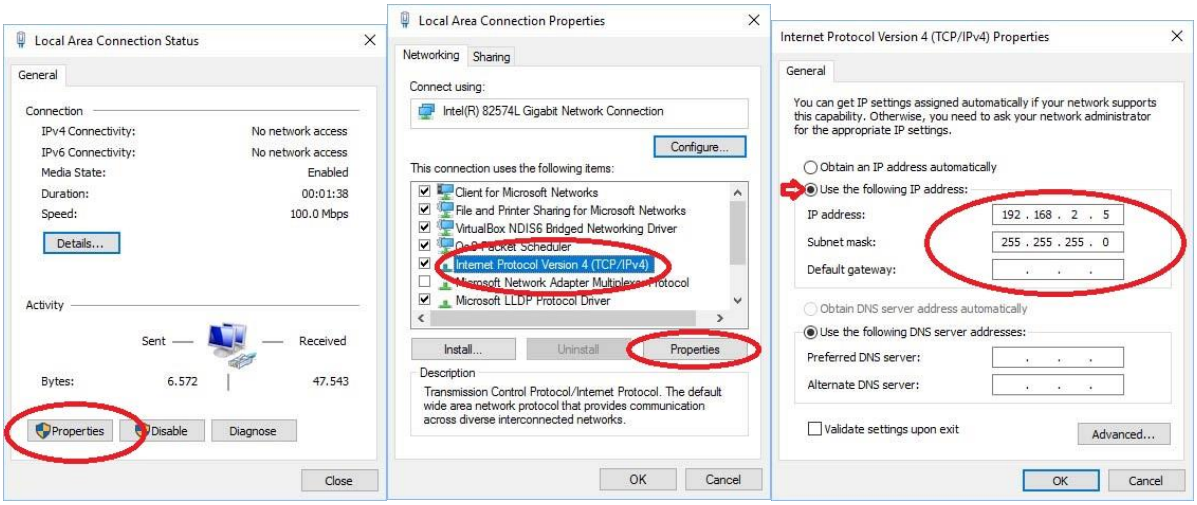
1. Connect the XS1200 to your computer using a standard cross over cable (EIA/TIA T568B) LAN cable.
2. Connect the XS1200 to the power supply and turn on the power.

Assigning a static IP address

The XS1200's IP address is **192.168.2.125**. For your computer to be able to find the XS1200 you need to assign a static IP address in the 192.168.2.2 to 192.168.2.254 range to the network connection to where you connect the XS1200:

1. Click Start and go to: Control Panel\All Control Panel Items\Network and Sharing Center.
2. Click on 'Local Area Connection' (this is the connection where the XS1200 is connected). If you have not connected the XS1200 to your computer, or if the cable is incorrectly connected you might not be able to see this 'Local Area Connection', so make sure the XS1200 is properly connected to your computer:

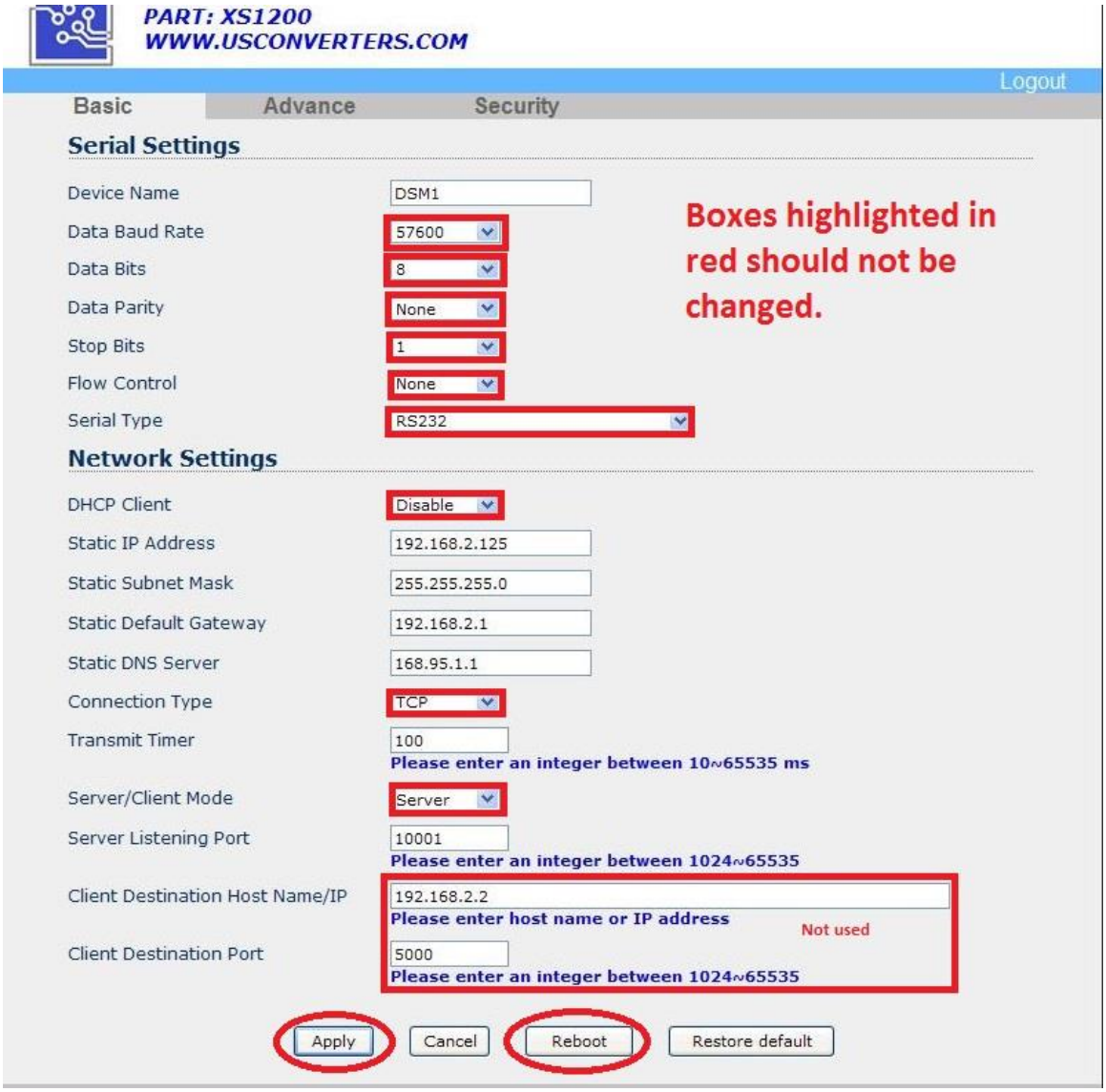




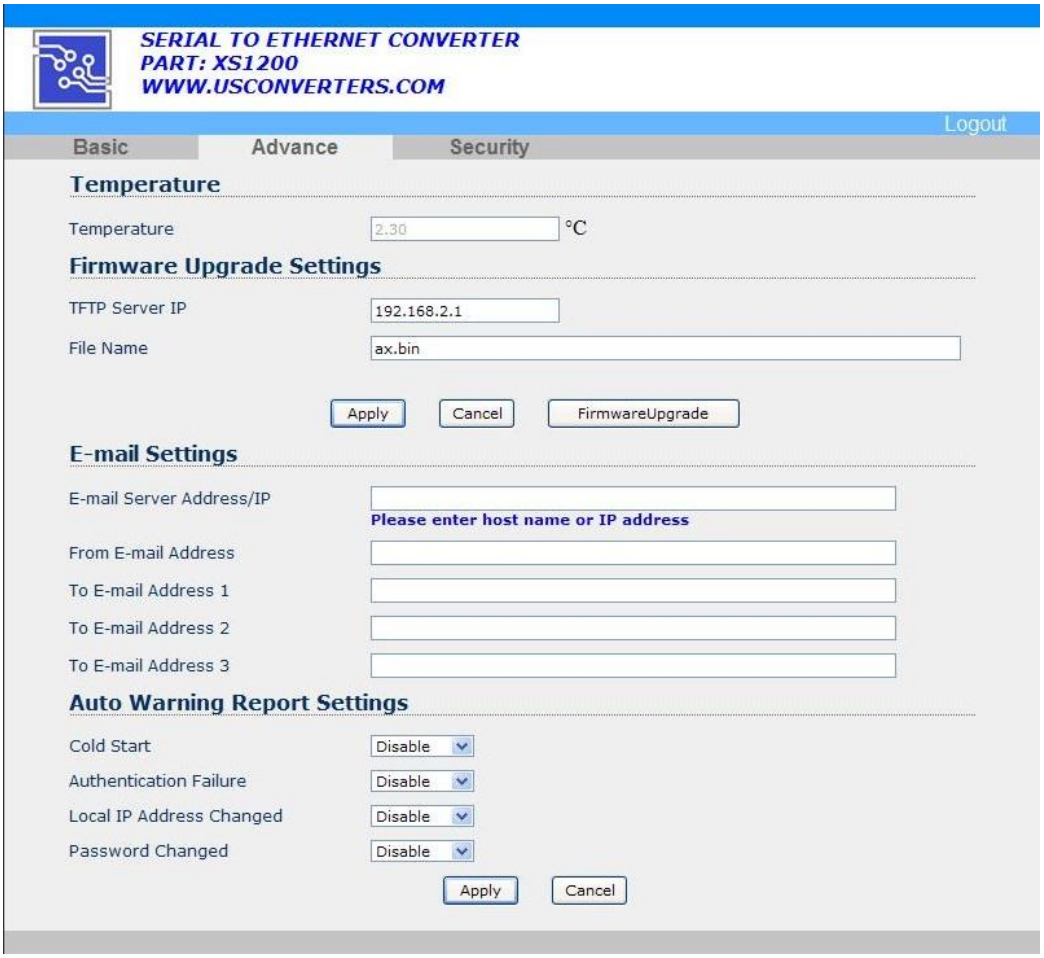
3. Local area connection status, Click on ‘Properties’.
4. Local area connection properties, Highlight the ‘Internet Protocol Version 4’ and click ‘Properties’.
5. Internet protocol Version 4 (TCP/IPv4) properties, Click the radio button “Use the following IP address”.
Enter a static IP address in the 192.168.2.2 to 192.168.2.254 range (except 192.168.2.125 which is the XS1200’s IP address) and a Subnet mask of 255.255.255.0 and click OK. Click OK at the Local Area Connection Properties window and close the Local Area Connection Status window.
You have now assigned a static IP address to the network connection where to the XS1200 is connected.

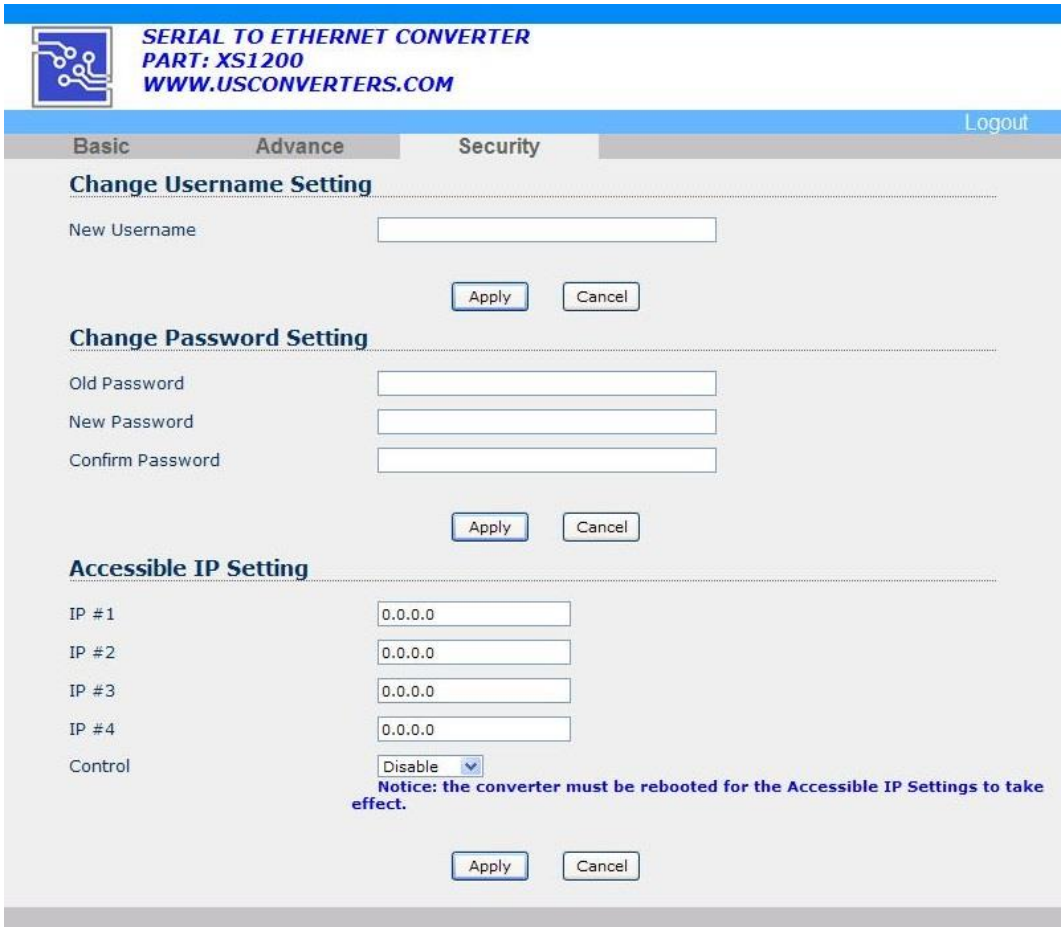
6. Type the address into the browser as shown.

7. The user name and passwords are both: admin.



8. Adjust parameters on the Basic Tab according to your needs.
9. Click “Apply” then “Reboot” to save the new parameters.
10. The Advance and Security Tabs are as follows.


SERIAL TO ETHERNET CONVERTER
PART: XS1200
WWW.USCONVERTERS.COM
Logout
Basic
Advance
Security
Temperature
Temperature
2.30
°C
Firmware Upgrade Settings
TFTP Server IP
192.168.2.1
File Name
ax.bin
Apply
Cancel
FirmwareUpgrade
E-mail Settings
E-mail Server Address/IP
Please enter host name or IP address
From E-mail Address
To E-mail Address 1
To E-mail Address 2
To E-mail Address 3
Auto Warning Report Settings
Cold Start
Disable
Authentication Failure
Disable
Local IP Address Changed
Disable
Password Changed
Disable
Apply
Cancel



SECTION 9
CLEANING YOUR CHILLER

Exterior: The exterior surfaces of the chiller may be cleaned with a non-shedding wipe dipped in isopropyl alcohol.

SECTION 10
TECHNICAL SUPPORT

Delighting our customers is our highest priority. Please contact us immediately for technical assistance whenever you have questions or concerns.

Hours: 8 a.m. to 5 p.m. Eastern Time, Monday - Friday
Telephone: (845) 296-1300
Fax: (845) 296-1303
E-mail: info1@sscooling.com

SECTION 11
SDS FOR COOLANTS
11.1 KOOLANCE (27% PROPYLENE GLYCOL/WATER)

Safety Data Sheet – Last updated May 2016

1. IDENTIFICATION

Product: LIQ-702xx Coolant Fluid ("xx" signifies liquid color)
Manufacturer: Koolance Korea
Address: Koolance Bld, 40, Deokcheon-ro 34, Manan-gu, Anyang-si, Gyeonggi-do, Korea 14088
Telephone: (U.S.) +01 253-249-7669, Fax: (U.S.) +01 253-249-7453

Appearance: Liquid for cooling systems. Available in various colors and shipped in plastic bottles or containers.
Usage: For use in cooling systems only. Do not use in foodstuffs, beverages, or in other applications.

2. HAZARD IDENTIFICATION

Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

- Physical Hazard: Not applicable
- Health Hazard: Skin Irritation – Category 2
  Eye Irritation – Category 2
- Environmental Hazard: Not applicable

Label elements including precautionary statements.

Symbol: Signal word: Warning

Hazard statement: H315 – May cause irritation to the skin.
H319 – May cause serious irritation to the eyes.
Prevention: P264 - Wash thoroughly after handling
P280 - Wear protective gloves, clothing, and eye protection.
Responses:

- P302+P352 If on skin: Wash exposure area with plenty of water and soap.
- P305+P351+P338 If in eyes: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do so. Continue rinsing.
- P337+P313: If skin or eye irritation persists, seek medical attention immediately.
- P362: Remove contaminated clothing and wash before reuse.

Storage / Disposal: P501: Refer to all federal, provincial, state, and local regulation prior to disposition of container and unused contents by reuse, recycle, or disposal.

NFPA Rating (estimated)
Health: 1
Flammability: 1
Reactivity: 0
Water Reactivity: 0

3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredients	CAS No.	EINECS No.	Conc. %
Distilled Water	7732-18-5	231-791-2	70 – 75
Propylene glycol	57-55-6	200-338-0	25 – 30
Others (Proprietary)	-	-	0.2 – 2.0

4. FIRST AID MEASURES

- In case of eye contact: Rinse thoroughly with plenty of water for at least 20 minutes. If irritation remains, consult a medical doctor immediately.
- In case of skin contact: Remove contaminated clothing. Wash with soap and plenty of water for at least 20 minutes. If irritation remains, consult a medical doctor immediately.
- If inhaled: Move person to fresh air. If not breathing, give artificial respiration and immediately contact emergency medical assistance.
- If ingested: Never give anything by mouth to an unconscious person. Rinse mount with water and consult a medical doctor immediately.

Other medical attention: Medical persons should be aware of protective measures for handling.
Potential health effects: May be harmful or fatal if swallowed.

5. FIRE-FIGHTING MEASURES

- Flash Point: 118°C (Cleveland open cup)
- Suitable extinguishing media: Water spray, alcohol-resistant foam, dry chemical, carbon dioxide
- Specific hazards arising from the chemical: No data available
- Special protective equipment for fire fighters:
  - Use water spray to cool unopened containers.
  - Fire fighters should enter area wearing respiratory protection and protective equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions:

- Ensure adequate ventilation.
- Remove all sources of ignition.
- Avoid contact with skin and eyes.
- Avoid inhalation of vapor, mist, or gas.

Environmental Precautions:

- Follow local regulations.

Methods and materials for containment and clean-up:

- Collect with non-combustible absorbent materials (sand and soil).

7. HANDLING AND STORAGE

Precautions for safe handling:

- Wear protective gloves, clothing, and eye/face protection.
- Do not spray on an open flame or other ignition source.
- Provide forced air ventilation in tanks and confined spaces.
- Avoid contact with skin and eyes.
- Avoid inhalation of vapor, mist, or gas.
- Keep away from sources of ignition. No smoking.

Conditions for safe storage:

- Keep container tightly closed.
- Keep in a dry and well-ventilated place.
- Keep cool.
- Avoid direct sunlight, heat sources, and strong oxidizing agents.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

Conditions for safe storage:

- KOSHA: No data available
- US ACGIH: No data available

Appropriate engineering controls:

- Respiratory protection: Approved respirator equipped with cartridge for organic vapors
- Eye protection: Protective goggles
- Hand protection: Chemical resistant gloves

9. PHYSICAL AND CHEMICAL PROPERTIES

- State: Liquid at 20°C
- Flash Point: 118ºC (Cleveland open cup). No flash occurred under 93ºC (Tag closed cup)
- pH: 7.0 – 8.0 at 20°C; Sample H2O = 1:5 (V/V)
- Viscosity: 2.3 mPa x s (cP) at 20°C
- Density: 1.03 at 20°C
- Water solubility: Soluble at 20°C
- Explosive properties: No self-reaction hazard; UN TDG test & criteria – Test E3
- Autoignition temperature: No spontaneous combustion under 300°C
- Boiling point (initial): >98ºC
- Melting range: No data available
- Vapor pressure: No data available
- Oxidizing properties: No data available
- Partition coefficient (n-octanol/water): No data available
- Evaporation rate: No data available
- Decomposition temperature: No data available
- Lower explosion limit / Upper explosion limit: No data available

10. STABILITY AND REACTIVITY

Chemical stability:

Stable under recommended storage conditions.

Conditions to avoid:

Direct sunlight, heat, flames, and sparks.

Materials to avoid:

Strong oxidizing agents.

Hazardous decomposition products:

Carbon oxides

11. TOXICOLOGICAL INFORMATION

- Acute toxicity (Calculated):

Oral	rat	LD50 : 23,779 mg/kg
Skin	rabbit	LD50 : 38,021 mg/kg
Inhalation	rat	LC50 : 145 mg/kg

- Skin irritation: Irritating (Calculated, Category 2)
- Eye irritation: Irritating (Calculated, Category 2)
- Respiratory sensitization: No data available
- Skin sensitization: No data available
- Germ cell mutagenicity: No data available
- Carcinogenicity: Not classifiable; from IARC / EC ESIS
- Reproductive Toxicity: No data available
- Specific target organ toxicity – single exposure (GHS): No data available
- Specific target organ toxicity – repeated exposure (GHS): No data available
- Aspiration hazard: No data available

12. ECOLOGICAL INFORMATION

- Acute toxicity (Calculated):

Fish	LC50 : 8,700mg/l 96hr Pimephales promelas
Crustacean	LC50: 7,921mg/l 48hr Daphnia magna
Bird	EC50: 1,634mg/l 72hr Selenastrum capricornutum

- Persistence and degradability: No data available
- Bioaccumulative potential: No data available
- Mobility in soil: No data available
- Other adverse effects: No data available

13. DISPOSAL CONSIDERATIONS

Disposal consideration:

Observe all environmental regulations.

Disposal precaution:

Avoid disposing in the environment.

14. TRANSPORT INFORMATION

- TSCA: All ingredients are listed on the TSCA inventory
- DOT Classification: Not a DOT controlled material (U.S.)
- UN TDG: Not dangerous goods
- IMDG: Not dangerous goods
- IATA: Not dangerous goods
- Marine pollution: Not applicable
- Special precaution:
  - Fire EmS Guide: F-E (Recommendation)
  - Spillage EmS Guide: Not dangerous goods

15. REGULATORY INFORMATION

- Korea Industrial Safety and Health Act (GHS): Eye irritation – Category 2
- Korea Industrial Safety and Health Act (GHS): Skin irritation – Category 2
- Korea Hazardous Materials Safety Control Act: Not hazardous material
- Korea Toxic Chemicals Control Act: Not a toxic chemical
- Korea Persistent Organic Pollutants Control Act: Not applicable
- US OSHA Hazards (GHS): Eye irritation
- US OSHA Hazards (GHS): Skin irritation

16. OTHER INFORMATION

Last Updated: March, 2015

References:

- GHS Classification: EC ESIS, US NLM
- Physical and chemical properties: EC ESIS, US NLM
- Transport information: EC ESIS, US NLM
- Toxic and ecological information: OECD SIDS, IUCLID, US NLM, IARC, EC ESIS, CCRIS

Acronyms and Websites:

- EC ESIS : European chemical Substances Information System, http://esis.jrc.ec.europa.eu/
- IUCLID : International Uniform Chemical Information Database, http://esis.jrc.ec.europa.eu/
- US NLM : U.S. National Library of Medicine, http://chem.sis.nlm.nih.gov/chemidplus/
- HSDB : US Hazardous Substances Data Bank, http://toxnet.nlm.nih.gov/
- CCRIS : US Chemical Carcinogenesis Research Information System, http://toxnet.nlm.nih.gov/
- IARC : International Agency for Research on Cancer, http://monographs.iarc.fr

This SDS is composed with reference to documents and criteria provided by KOSHA. The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall Koolance be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Koolance has been advised of the possibility of such damages.

11.2 ETHYLENE GLYCOL

ThermoFisher SCIENTIFIC

SAFETY DATA SHEET

Creation Date: 02-Feb-2010 **Revision Date:** 17-Jan-2018 **Revision Number** 4

1. Identification

Product Name **Ethylene glycol**

Cat No. : **E177-4; E177-20**

CAS-No 107-21-1
Synonyms Monoethylene glycol; 1,2-Ethanediol

Recommended Use Laboratory chemicals.
Uses advised against Not for food, drug, pesticide or biocidal product use

Details of the supplier of the safety data sheet

Company
Fisher Scientific
One Reagent Lane
Fair Lawn, NJ 07410
Tel: (201) 796-7100

Emergency Telephone Number
CHEMTRECÒ, Inside the USA: 800-424-9300
CHEMTRECÒ, Outside the USA: 001-703-527-3887

2. Hazard(s) Identification

Classification
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute oral toxicity	Category 4
Specific target organ toxicity (single exposure)	Category 3
Target Organs - Central nervous system (CNS).	
Specific target organ toxicity - (repeated exposure)	Category 2

Label Elements

Signal Word
Warning

Hazard Statements
Harmful if swallowed
May cause drowsiness or dizziness
May cause damage to organs through prolonged or repeated exposure

Precautionary Statements
Prevention
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Do not breathe dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Response
Get medical attention/advice if you feel unwell
Inhalation
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Call a POISON CENTER or doctor/physician if you feel unwell
Ingestion
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Rinse mouth
Storage
Store in a well-ventilated place. Keep container tightly closed
Store locked up
Disposal
Dispose of contents/container to an approved waste disposal plant
Hazards not otherwise classified (HNOC)

WARNING. Reproductive Harm - https://www.p65warnings.ca.gov/.

3. Composition/Information on Ingredients

Component	CAS-No	Weight %
Ethylene Glycol	107-21-1	>95

4. First-aid measures

Eye Contact — Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Skin Contact — Wash off immediately with plenty of water for at least 15 minutes. Get medical attention immediately if symptoms occur.

Inhalation — Move to fresh air. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Get medical attention immediately if symptoms occur. If not breathing, give artificial respiration.

Ingestion — Do not induce vomiting. Call a physician or Poison Control Center immediately.

Most important symptoms and effects — Breathing difficulties.

Notes to Physician — Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Unsuitable Extinguishing Media No information available
Flash Point 111 °C / 231.8 °F
Method - DIN 51758

Autoignition Temperature 413 °C / 775.4 °F

Explosion Limits
Upper 15.30 vol %
Lower 3.20 vol %
Sensitivity to Mechanical Impact No information available
Sensitivity to Static Discharge No information available

Specific Hazards Arising from the Chemical
Thermal decomposition can lead to release of irritating gases and vapors. Keep product and empty container away from heat and sources of ignition.

Hazardous Combustion Products
Carbon monoxide (CO) Carbon dioxide (CO2)

Protective Equipment and Precautions for Firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA

Health	Flammability	Instability	Physical hazards
2	1	1	N/A

6. Accidental release measures

Personal Precautions Ensure adequate ventilation. Use personal protective equipment.

Environmental Precautions Should not be released into the environment. See Section 12 for additional ecological information.

Methods for Containment and Clean Up Soak up with inert absorbent material. Keep in suitable, closed containers for disposal.

7. Handling and storage

Handling Wear personal protective equipment. Ensure adequate ventilation. Do not breathe vapors or spray mist. Avoid contact with skin, eyes and clothing.

Storage Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat and sources of ignition.

8. Exposure controls / personal protection

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH IDLH	Mexico OEL (TWA)
ethylene glycol	TWA: 25 ppm STEL: 50 ppm STEL: 10 mg/m^3	(vacated) Ceiling: 50 ppm (Vacated) Ceiling: 125 mg/m^3		Ceiling: 100 mg/m^3

Legend

ACGIH - American Conference of Governmental Industrial Hygienists

OSHA - Occupational Safety and Health Administration

Engineering Measures	Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protective Equipment

Eye/face Protection	Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.
Skin and body protection	Wear appropriate protective gloves and clothing to prevent skin exposure.
Respiratory Protection	Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Physical State	Viscous liquid Liquid
Appearance	Colorless
Odor	Odorless
Odor Threshold	No information available
pH	5.5-7.5 50% aq. sol
Melting Point/Range	-13 °C / 8.6 °F
Boiling Point/Range	196 - 198 °C / 384.8 - 388.4 °F @ 760 mmHg
Flash Point	111 °C / 231.8 °F
Method -	DIN 51758
Evaporation Rate	No information available
Flammability (solid,gas)	Not applicable
Flammability or explosive limits	
Upper	15.30 vol %
Lower	3.20 vol %
Vapor Pressure	0.12 mmHg @ 20 °C
Vapor Density	2.14 (Air = 1.0)
Specific Gravity	1.113
Solubility	miscible
Partition coefficient; n-octanol/water	No data available
Autoignition Temperature	413 °C / 775.4 °F
Decomposition Temperature	> 500°C
Viscosity	21 cP (20°C)
Molecular Formula	C2 H6 O2
Molecular Weight	62.06

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Hygroscopic.
Conditions to Avoid	Incompatible products. Excess heat. Exposure to moist air or water.
Incompatible Materials	Strong oxidizing agents, Strong acids, Strong bases, Aldehydes
Hazardous Decomposition Products	Carbon monoxide (CO), Carbon dioxide (CO2)
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

11. Toxicological Information

Acute Toxicity

Product Information
Component Information

Component	LD50 Oral	LD50 Dermal	LD50 Inhalation
Ethylene glycol	7712 mg/kg (Rat)	9530 µL/kg (Rabbit) 10600 mg.kg (Rat)	Not listed

Toxicologically Synergistic Products No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Irritation May cause eye, skin, and respiratory tract irritation

Sensitization No information available

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	CAS-No	IARC	NTP	ACGIH	OSHA	Mexico
Ethylene glycol	107-21-1	Not listed	Not listed	Not listed	Not listed	Not listed

Mutagenic Effects No information available

Reproductive Effects No information available.

Developmental Effects No information available.

Teratogenicity No information available.

STOT - single exposure Central nervous system (CNS)
STOT - repeated exposure Kidney Liver

Aspiration hazard No information available

Symptoms/effects, both acute & delayed No information available

Endocrine Disruptor Information No information available

Other Adverse Effects The toxicological properties have not been fully investigated.

12. Ecological Information

Ecotoxicity
Do not empty into drains.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
Ethylene glycol	EC50: 6500 - 13000 mg/L, 96h (Pseudokirchneriella subcapitata)	LC50: = 16000 mg/L, 96h static (Poecilia reticulata) LC50: 40000 - 60000 mg/L, 96h static (Pimephales promelas) LC50: = 40761 mg/L, 96h static (Oncorhynchus mykiss) LC50: = 41000 mg/L, 96h (Oncorhynchus mykiss) LC50: 14 - 18 mL/L, 96h static (Oncorhynchus mykiss) LC50: = 27540 mg/L, 96h static (Lepomis macrochirus)	Not listed	EC50: = 46300 mg/L, 48h (Daphnia magna)

Persistence and Degradability Persistence is unlikely

Bioaccumulation/ Accumulation No information available.

Mobility Will likely be mobile in the environment due to its water solubility.

Component	log Pow
Ethylene glycol	-1.93

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT Not regulated
TDG Not regulated
IATA Not regulated
IMDG/IMO Not regulated

15. Regulatory information

All of the components in the product are on the following Inventory lists: X = listed

International Inventories

Component	TSCA	DSL	NDSL	EINECS	ELINCS	NLP	PICCS	ENCS	AICS	IECSC	KECL
Ethylene glycol	X	X	-	203-473-3	-		X	X	X	X	X

Legend:
X - Listed
E - Indicates a substance that is the subject of a Section 5(e) Consent order under TSCA.
F - Indicates a substance that is the subject of a Section 5(f) Rule under TSCA.
N - Indicates a polymeric substance containing no free-radical initiator in its inventory name but is considered to cover the designated polymer made with any free-radical initiator regardless of the amount used.
P - Indicates a commenced PMN substance
R - Indicates a substance that is the subject of a Section 6 risk management rule under TSCA.
S - Indicates a substance that is identified in a proposed or final Significant New Use Rule
T - Indicates a substance that is the subject of a Section 4 test rule under TSCA.
XU - Indicates a substance exempt from reporting under the Inventory Update Rule, i.e. Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(B).
Y1 - Indicates an exempt polymer that has a number-average molecular weight of 1,000 or greater.
Y2 - Indicates an exempt polymer that is a polyester and is made only from reactants included in a specified list of low concern reactants that comprises one of the eligibility criteria for the exemption rule.

U.S. Federal Regulations

TSCA 12(b) Not applicable

SARA 313

Component	CAS-No	Weight %	SARA 313 Threshold Values %
Ethylene glycol	107-21-1	>95	1.0

SARA 311/312 Hazard Categories See section 2 for more information

CWA (Clean Water Act) Not applicable

Clean Air Act

Component	HAPS Data	Class 1 Ozone Depletors	Class 2 Ozone Depletors
Ethylene glycol	X		-

OSHA Occupational Safety and Health Administration Not applicable

CERCLA This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Component	Hazardous Substances RQs	CERCLA EHS RQs
Ethylene glycol	5000 lb	-

California Proposition 65 This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Ethylene glycol	X	X	X	X	-

U.S. Department of Transportation

Reportable Quantity (RQ): Y
DOT Marine Pollutant N
DOT Severe Marine Pollutant N

U.S. Department of Homeland Security
This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade Slight risk, Grade 1

16. Other information

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Revision Summary This document has been updated to comply with the US OSHA HazCom 2012 Standard replacing the current legislation under 29 CFR 1910.1200 to align with the Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS

WARRANTY POLICY

The TCube edge chiller is covered under a two-year parts and labor warranty from the date of shipment, assuming proper use and maintenance of the unit. All warranty work shall be performed at Solid State Cooling Systems' facility, currently located in Wappingers Falls, NY, USA and requires pre-authorization by SSCS. Malfunctioning products should be returned to Solid State Cooling Systems by the method described below. Solid State Cooling Systems will provide a Failure Analysis Report to the customer and will determine if the problem is covered under the warranty.

Warranty Coverage:

Products with defects in components or manufacturing which are reported to Solid State Cooling Systems before the end of the warranty period will be repaired or replaced at no cost (see below for reporting requirements). The warranty period begins on the date the product was initially shipped from Solid State Cooling Systems' factory.

Excluded from Warranty:

Excluded from warranty is any damage caused to the product occurring during, but not limited to, such events as shipment, installation, storage, or usage occurring during a situation specifically cautioned against or noted in the product manual.

Specific situations, which invalidate the warranty, include (but are not limited to):

- Removing the serial number label.
- Any disassembly (partial or complete) of the product.
- Changing any components of the product.
- Subjecting the product to temperatures below the freezing point of the coolant used.
- Subjecting any product to temperature, voltage, current, or pressure (internal or external) greater than that specified in the product manual.
- Any actions prohibited in the "Caution" section of the product manual.

Returned Goods Procedure and Reporting Requirements

Before a failed product is returned to the factory, a Returned Materials Authorization (RMA) number must be obtained from Customer Service at (845) 296-1300. The date the RMA is requested will be the reporting date noted and relevant to the warranty. Products, which have received an RMA, must be received at SSCS's factory, within 30 days or the reporting date will be moved ahead 30 days and a new 30-day waiting period will begin. Customers shall pay shipping cost of returning any unit to SSCS and SSCS shall pay shipping cost of returning any unit repaired under warranty to the customer.

All out of warranty returned goods will require an evaluation purchase order prior to receipt at Solid State Cooling Systems. The evaluation costs will depend on product model and will be deducted from the cost of any repairs required.